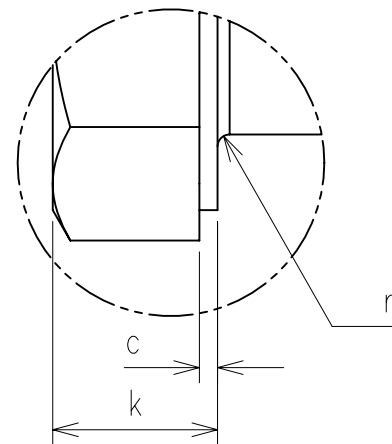
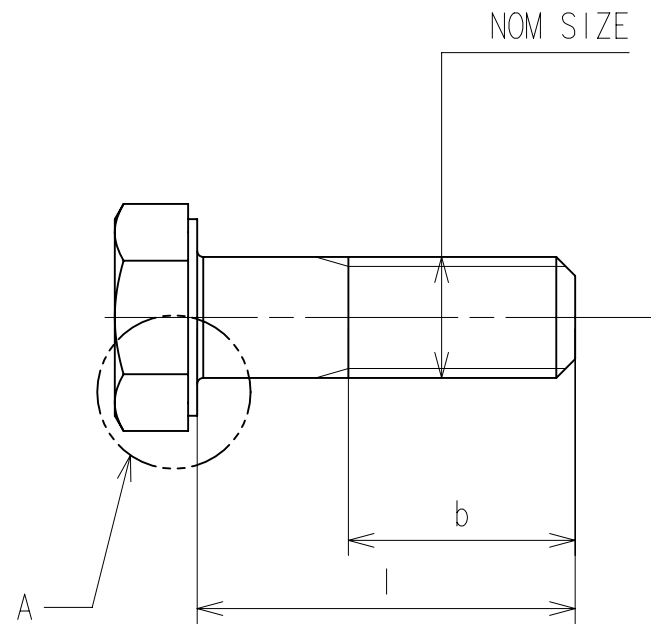
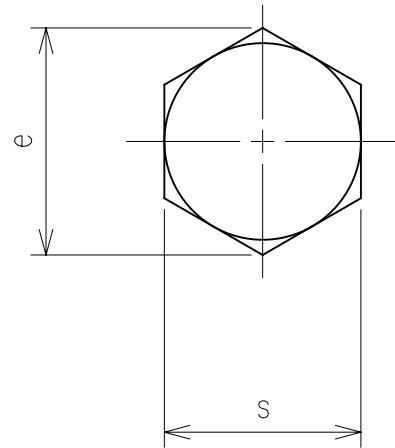


SF0101045

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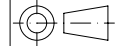


DETAIL A
SCALE 4:1

NOTES :-

1. FOR GENERAL TECHNICAL REQUIREMENT REFER M&M STANDARD J-00-0134.
2. UNLESS SPECIFIED END POINT DIMENSIONS AS PER ISO 4753.
3. UNSPECIFIED GENERAL TOLERANCES AS PER ISO 4759-1, PRODUCT GRADE A.
4. MECHANICAL PROPERTIES AS PER ISO 898-1.
5. THREAD RUNOUT SHOULD BE AS PER ISO 3508.
6. SURFACE DISCONTINUITIES AS PER ISO 6157-1.
7. PART MUST BE FREE FROM DEFECTS OF WORKMANSHIP WHICH MAY AFFECT THE FUNCTION & SERVICELABILITY OF THE PART.
8. SUPPLIER MUST COMPLY WITH THE REQUIREMENT OF ELV & HAZARDOUS MATERIAL CONTENT AS SPECIFIED IN M&M STANDARD F-00-1474, AS PER THE MARKET REQUIREMENT.

ECN NO.	C/L	DGNR	ENGR	CAD STD	APPD	DATE	ZONE	REMARK
EN08-03105N	A		.				.	SF0101045-NEW RELEASE
			.				.	
NOMINAL SIZE							M10	
PITCH 'p' (mm)							1.25	
THREADED LENGTH 'b' (mm)							26.00	
THREAD DIRECTION							RIGHT HAND	
WIDTH ACROSS FLAT MAX 's' (mm)							16.00	
WIDTH ACROSS FLAT MIN 's' (mm)							15.73	
WIDTH ACROSS CORNER MIN 'e' (mm)							17.77	
LENGTH 'l' (mm)							30.00	
HEAD THICKNESS MAX 'k' (mm)							6.58	
HEAD THICKNESS MIN 'k' (mm)							6.22	
COLLAR THICKNESS MAX 'c' (mm)							0.60	
FILLET RADIUS 'r' (mm)							0.40	
END TYPE							CHAMFERED END	
SELF LOCKING TYPE							-	
MECHANICAL PROPERTY CLASS							6.8	
MATERIAL							STEEL	
SURFACE FINISH							Fe/Zn 7.5 Tri Iri Yellow(96wr/240rr)	

 MAHINDRA & MAHINDRA LTD. AUTOMOTIVE SECTOR, CHENNAI			APPD	.	.
			CAD CHK	.	.
MATERIAL :- STEEL TO SUIT PROPERTY CLASS			MATERIAL	.	.
			ENGR	.	.
HEAT TREATMENT :- TO SUIT PROPERTY CLASS			DGNR	-	-
			BY	SIGN.	DATE
SURFACE TREATMENT :- REFER TABLE			WT: 0.00 Kg	S.AREA: 0.00 cm ²	
			REF/LAYOUT No.: ---	PF CODE: SF0101	
SCALE 1:1 			DRG. No. SF0101045	C/L A	
			SHEET 1 OF 1	A3_A	
DESCRIPTION BOLT HEX M10X1.25X30X6.8XZN					